



Dart Aerospace Ltd.
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D3183-045
Job Sheet 184182



Part No: D3183-045

Job Qty: 25 ea

Part Name: Bearing Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/3/18

Job Tracking No:

Due Date: 10/17/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C1 IPP A 04.02.18 New issue KJ/DS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea		10/17/18	0.00	0.00	Start Up Small Fab-4		
130	Small Fab	25 pcs		10/17/18	0.00	0.24	Small Fab-3		
140	QC	25 pcs		10/17/18	0.00	0.00	QC5		
150	Packaging	25 pcs		10/17/18	0.00	0.00	Packaging3-1		
160	QC21-SA	25 Ea		10/17/18	0.00	0.00	QC21		

Part Op
Descriptions: 130 - Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

DAS
21
9-89

OCT 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3183-5	Bearing	25 Ea (1 ea)	90-Start up Operation	
D3183-9	Cap	25 Ea (1 ea)	90-Start up Operation	

506/000
5119/21

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3183-5	25	57	0
	D3183-9	25	9	0

Part Specifications

Specifications



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www.dartaerospace.com

Container No: S119331



Part: D3183-045

Job No: 184182

Serial No/Batch: S119331

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/17/18

arie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					